



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-103

Job Sheet 171797



001428

Part No: D2565-103

Job Qty: 6 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

18.48

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Brake NC	6 pcs	2/10/18	2/10/18	0.74	0.78	Brake NC 3		MLL DAS
120	QC	6 pcs	2/10/18	2/10/18	0.00	0.00	QC5		38
130	Powdercoat	6 pcs	2/12/18	2/12/18	0.00	0.14	Powdercoat2		del PAS 38 OC
140	QC	6 pcs	2/12/18	2/12/18	0.00	0.00	QC3		11
150	Packaging	6 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3	57353	MAR 06 2018
160	QC21-SA	6 Ea	2/12/18	2/12/18	0.00	0.00	QC21		MAR 06 2018

Part Op 100 - 1- Punch to length as per Dwg D2565 using DT8313 2-Drill hole open to .316 Ø as per Dwg D2565 (one end only)
Descriptions: 130 - START TIME: 10:00am FINISH TIME: 10:13am 37.5%

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	9.1050 ft (1.5175 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	9	111	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Corr. ☐ g ☐ r ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																											
Date : _____		Step # _____		DART AEROSPACE Container No: S048090 Part: D2565 - 103 Job No: 171797 Serial No/Batch: S048090 Revision: _____ Inspector: _____ Date: 03/06/18																																																																																																																											
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